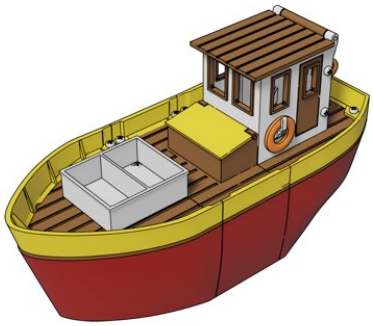
Small fishing boat



Non-Printed Parts List

No.	Part name	Quantity	Color (suggested)	Notes
1.	PTFE tube segment 4×2 mm	2	N/A	Cut to length during assembly
2.	M2.5x6 screw	4	N/A	
3.	M2.5 nut	4	N/A	
4.	M2.2x6.5 screw (DIN 7981)	28	N/A	
5.	Metal rod Ø2×40 mm	1	N/A	
6.	Metal rod Ø2×90 mm	1	N/A	
7.	1.75 mm filament piece	1	white	Cut to length during assembly
8.	1.75 mm filament piece	2	gray	Cut to length during assembly

3D Printed Parts List

No.	Part name	Quantity	Color (suggested)	Notes
1.	SHS01B-hull-stern-bottom.stl filament: ~7 g/part	1	red	
2.	SHS01-hull-stern.stl filament: ~15 g/part	1	red	
3.	SHM01S-hull-module-short.stl filament: ~20 g/part	1	red	
4.	SHB01-hull-bow.stl filament: ~20 g/part	1	red	
5.	SHC01-hull-connector.stl filament: ~0.09 g/part	4	red	
6.	SMP01-propeller.stl filament: ~0.2 g/part	1	gold	Variant part (propeller - choose one)
7.	SMP01E-propeller-easy.stl filament: ~0.3 g/part	1	gold	Variant part (propeller - choose one)
8.	SMR01-rudder.stl filament: ~0.6 g/part	1	red	

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No.	Part name	Quantity	Color (suggested)	Notes
9.	SMR01H-rudder-support-bar.stl filament: ~0.2 g/part	1	red	
10.	SDS01-deck-stern.stl filament: ~9 g/part	1	brown	
11.	SSW01-wheelhouse.stl filament: ~9 g/part	1	white	
12.	SSD01-door.stl filament: ~0.6 g/part	1	brown	
13.	SSD01H-door-hinge.stl filament: ~0.4 g/part	1	white	
14.	SSW01C-cockpit.stl filament: ~2 g/part	1	brown	
15.	SAG01-171-116-s-window.stl filament: ~0.2 g/part	2	brown	Front window
16.	SAG01-171-096-s-window.stl filament: ~0.1 g/part	4	brown	Side and rear window
17.	SAG01-145-076-s-window.stl filament: ~0.1 g/part	1	brown	Door window
18.	SSG01A-window-set.stl filament: ~1 g/part	1	brown	Set: includes parts 15, 16, 17 Complete window set
19.	SSW01R-wh-roof.stl filament: ~4 g/part	1	brown	
20.	SBS01-bulwark-stern.stl filament: ~4 g/part	1	yellow	
21.	SDM01SB-deck-short-box.stl filament: ~7 g/part	1	brown	
22.	SDB01-deck-bow.stl filament: ~8 g/part	1	brown	
23.	SBM01S-bulwark-mid-short.stl filament: ~1 g/part	2	yellow	
24.	SBB01-bulwark-bow.stl filament: ~6 g/part	1	yellow	
25.	SDH01-box-hatch.stl filament: ~1 g/part	1	yellow	
26.	SAE01B-box.stl filament: ~4 g/part	1	silver	
27.	SAE01H-buoy-hanger.stl filament: ~0.05 g/part	3	white	Variant part (hanger - choose one)
28.	SAE01HT-buoy-hanger-thin.stl filament: ~0.04 g/part	3	white	Variant part (hanger - choose one)
29.	SAE01-lifebuoy.stl filament: ~0.5 g/part	3	orange	Print with 25% infill and thin walls

Note: Filament usage values are estimated for PLA and may vary depending on slicer settings.

File Count Summary

Model Variants

- base model
  38 parts to print; filament use: ~125 g

Note: Filament usage values are estimated for PLA and may vary depending on slicer settings.

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